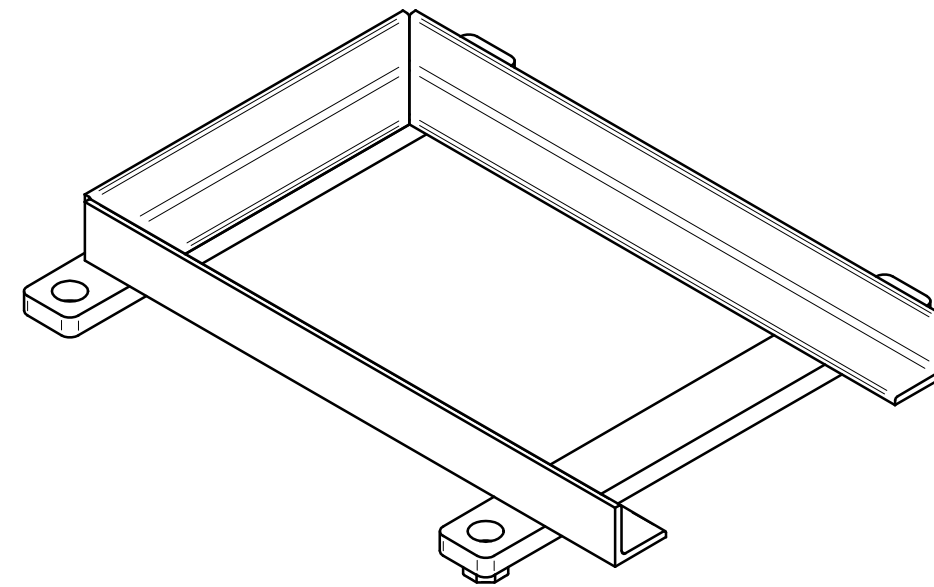
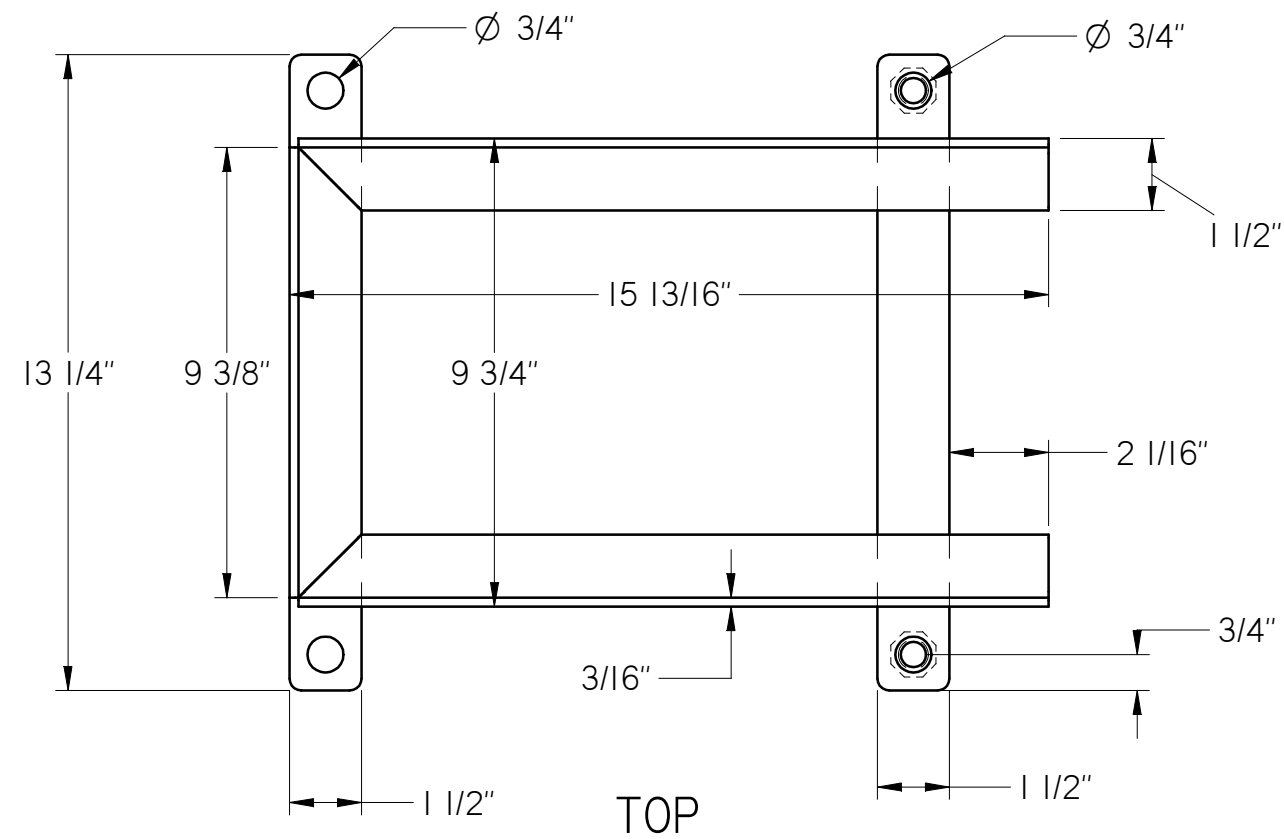


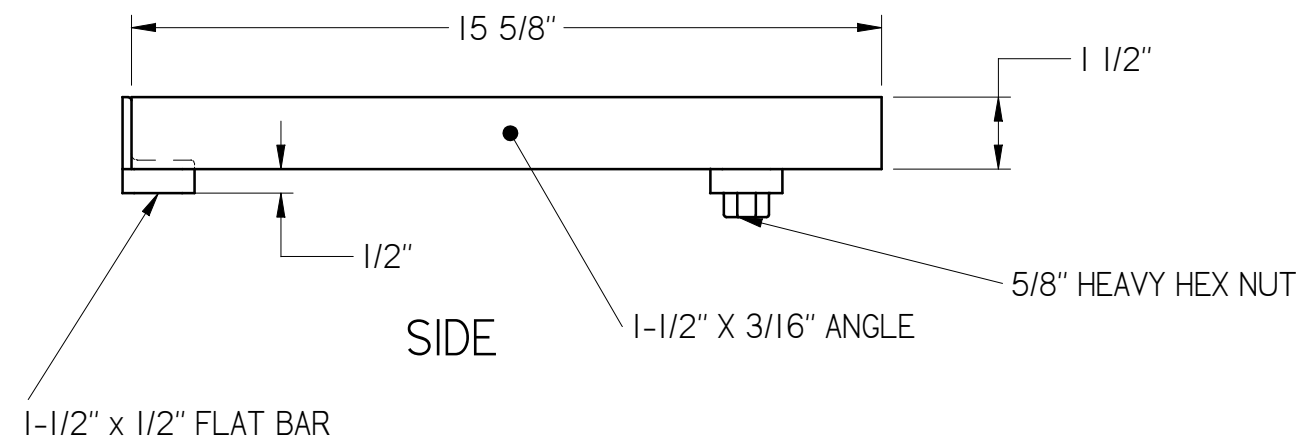
NOTE: BUILD TRAY WITH FIRST LAYER OF BRICKS, ASSEMBLE FLUE BRICKS, THEN BUILD FRAME STEEL AROUND BRICK WORK. CLAMPING STEEL TO BRICK WORK CREATES TIGHT FIT BETWEEN STEEL AND BRICKS.

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<b>975 DAY TANK</b>	<b><i>SPIRAL ARTS</i></b>		
	<b>FLUE ASSEMBLY</b>		
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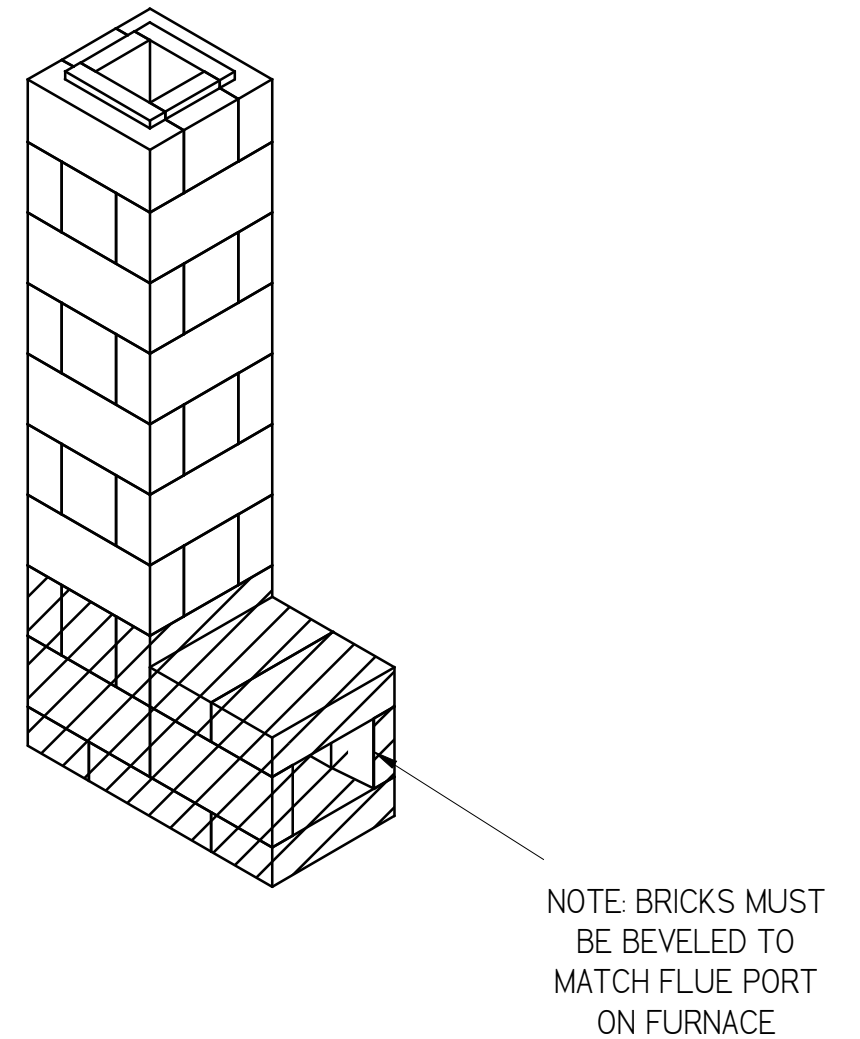
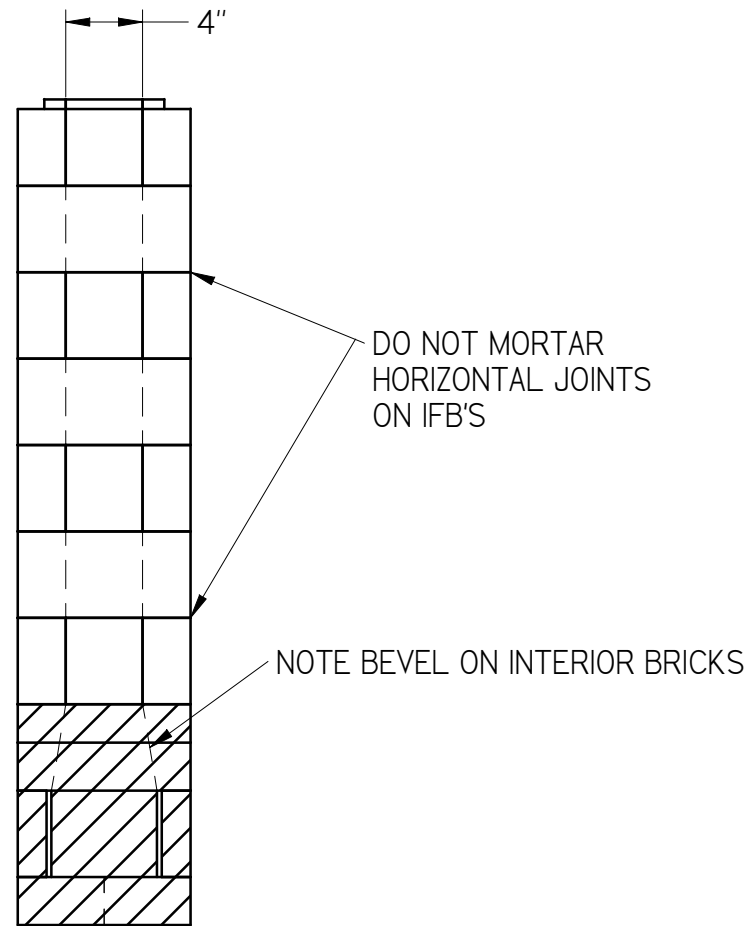
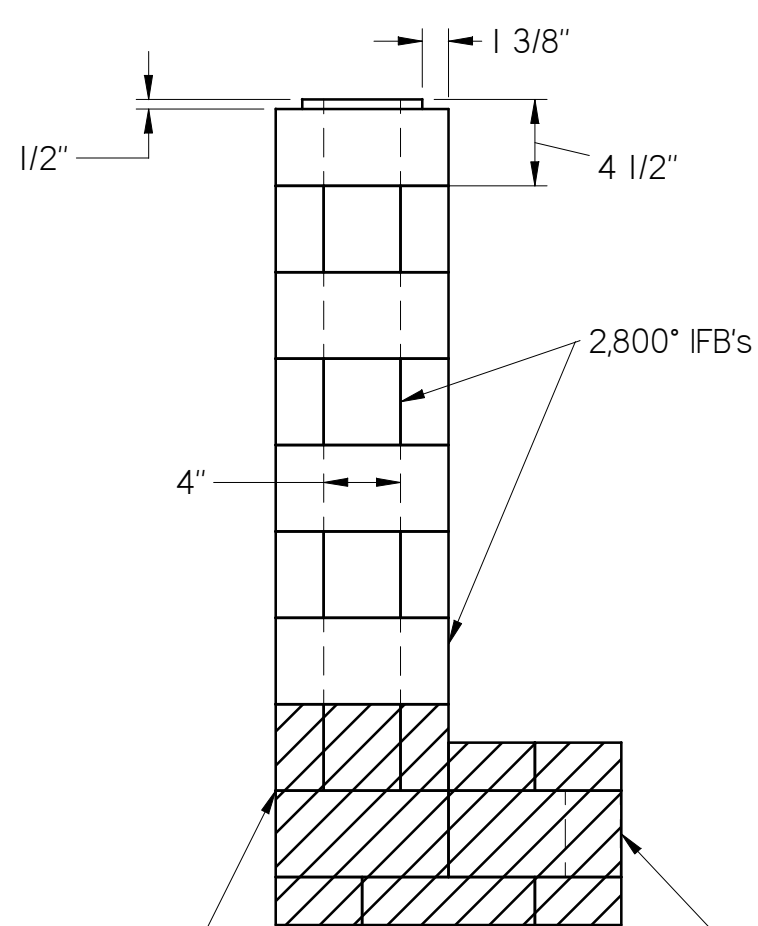
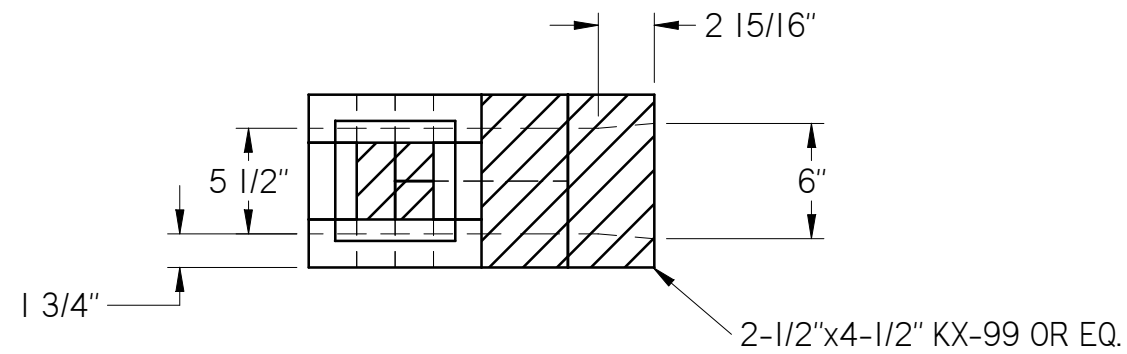
FLUE FRAME TRAY



NOTE: WHEN BUILDING TRAY, BEFORE WELDING, INSTALL FIRST LAYER OF FLUE BRICKS, THEN CLAMP AND WELD TRAY ANGLE IRON TO CREATE TIGHT FIT BETWEEN BRICKS AND STEEL

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	<b>FLUE FRAME TRAY</b>		
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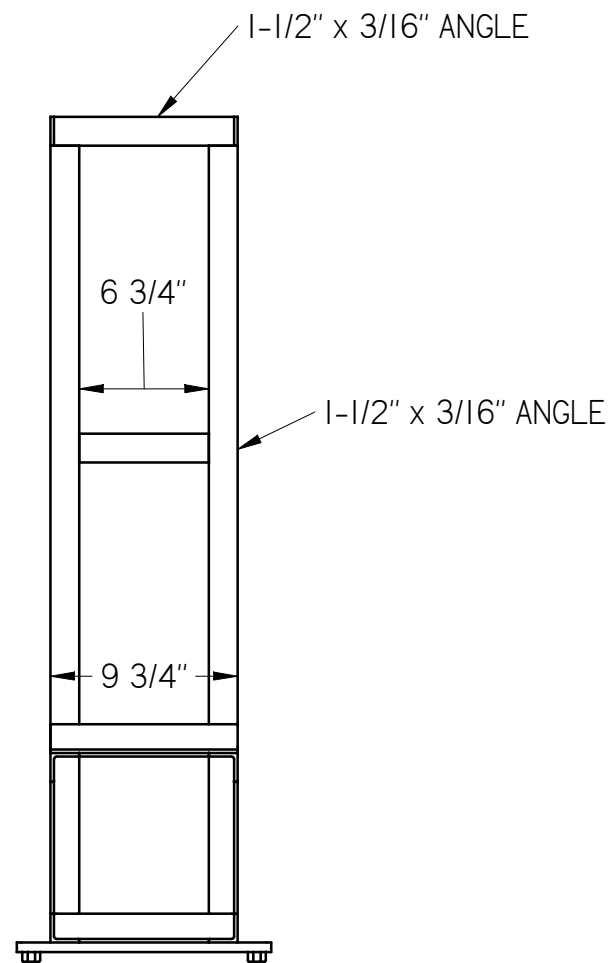
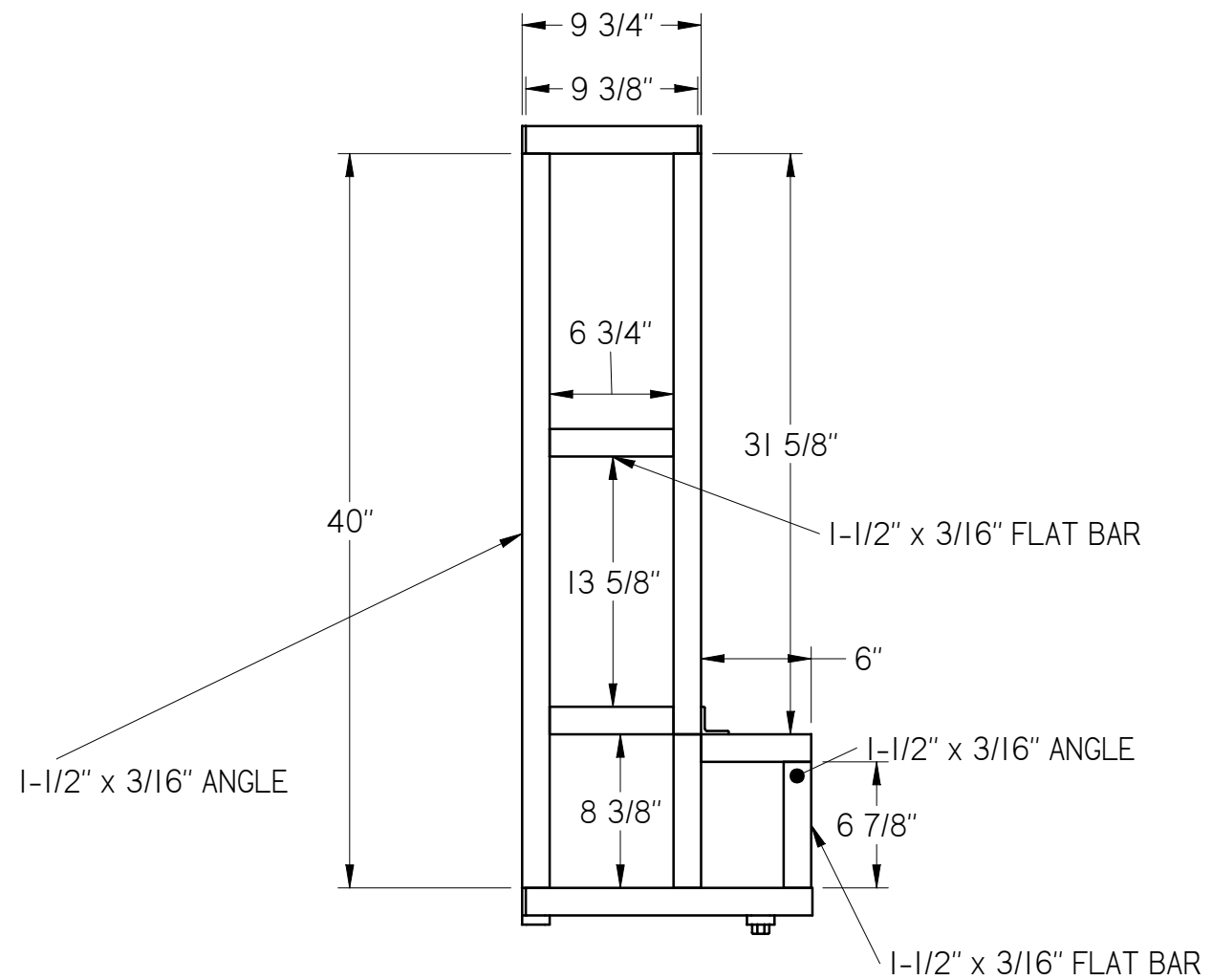
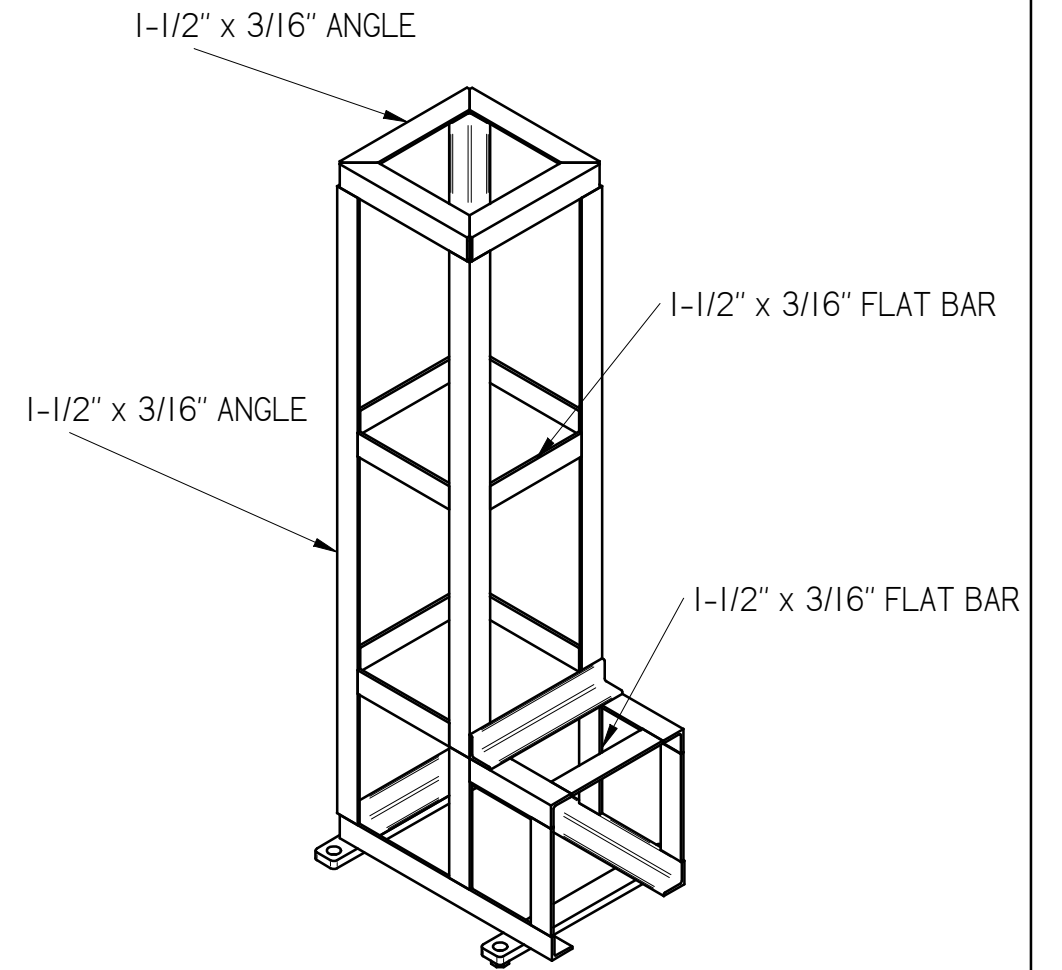
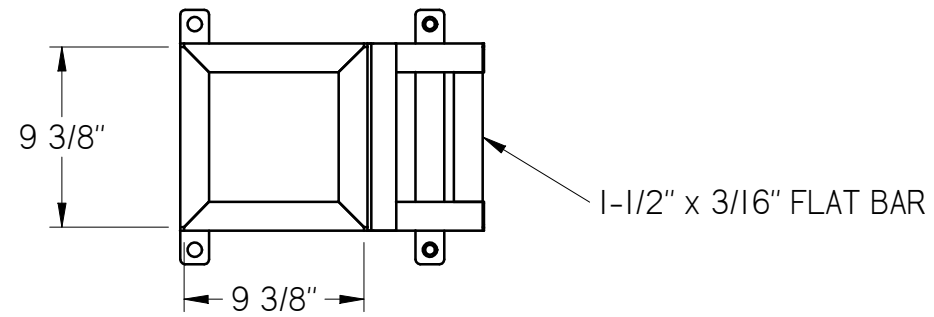


MORTAR ALL HARD BRICK JOINTS

2-1/2"x4-1/2" KX-99 OR EQ.  
CUT THIS ROW TO 1-3/4" THICK  
USE TAMAX IF YOU HAVE EXTRA

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975  
DAY TANK

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FLUE STEEL FRAME

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